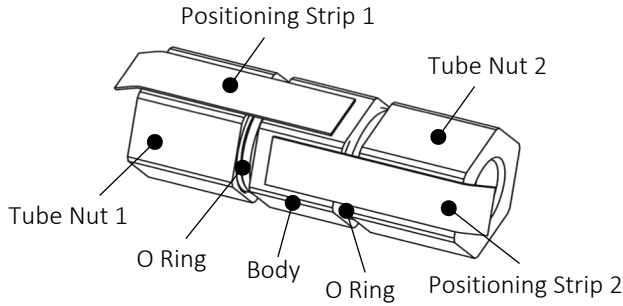


INSTALLATION GUIDE

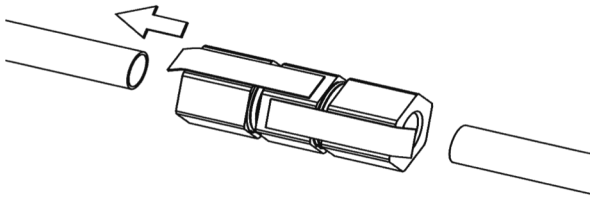
Union Straight

Model Type Code: UNST

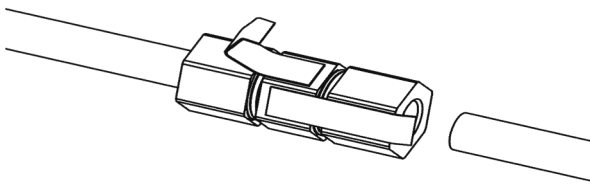
Visit www.smartlockfitting.com for video guide



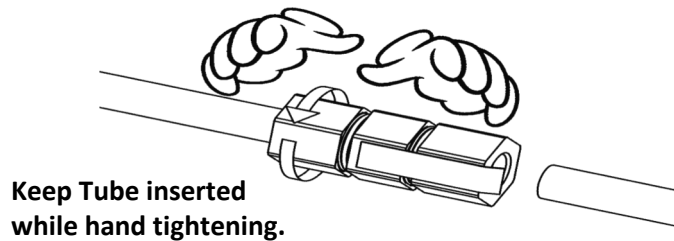
1 Insert Tube 1 into Nut 1 until Tube stops.



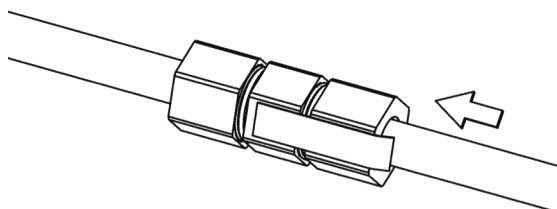
2 Remove the Positioning Strip 1.



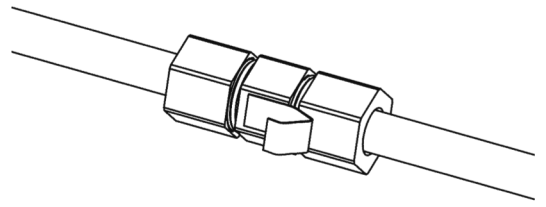
3 Hold Body and then hand tighten Nut 1 until Tube locks.



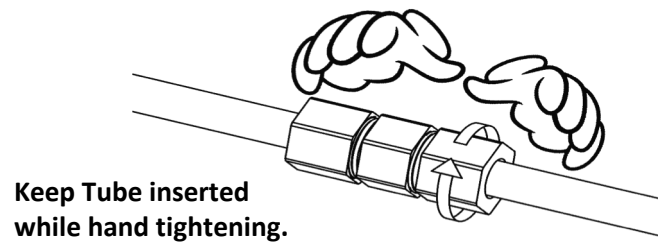
4 Insert Tube 2 into Nut 2. Push until Tube stops.



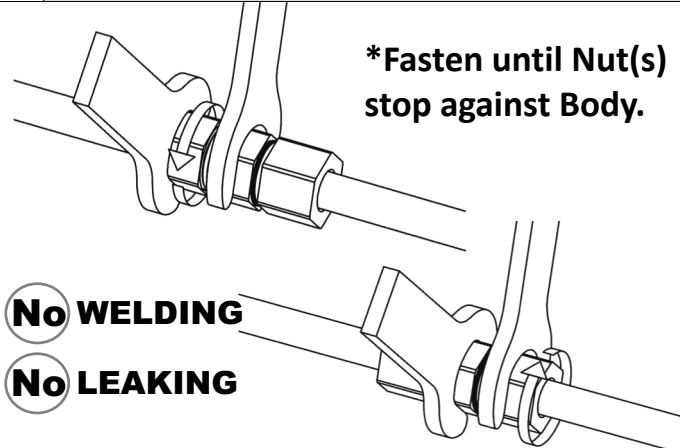
5 Remove Positioning Strip 2.



6 Hold Body and then hand tighten Nut 2 until Tube locks.



7 Fasten with wrenches. Tighten Nut 1 and then Nut 2 while holding Body.



No WELDING

No LEAKING

*Torque values available on website if desired

CAUTION

1. DO NOT REUSE.
2. DO NOT REMOVE POSITIONING STRIP PRIOR TO ASSEMBLY.
3. REMOVE BURRS FROM TUBING WITH CHAMFERING OR DEBURRING TOOL.
4. DO NOT USE DAMAGED TUBE AT 2 INCH FROM THE END OF THE TUBE.
5. DO NOT BEND TUBE AFTER CONNECTION IS MADE.
6. DO NOT USE OTHER THAN FOR INTENDED PURPOSE.



HVAC/R

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